

TECHNICAL INFORMATION

TRUXES ADHESIVES

PRODUCT: **HM5-21**

DESCRIPTION: **HOT MELT ADHESIVE**

Applications:

Most porous and many non-porous substrates found in product assembly, gasket forming, packaging and laminating. Excellent high heat resistance. May be sprayed, foamed, extruded or roll coated with all standard hot melt equipment.

Properties:

Physical Form	Pellets
Solids	100%
Color	Clear/Ivory
Odor	Practically odorless
Set Time	Fast to medium
Viscosity	Approx. 1300 cps @ 350°F(177°C)
Specific Gravity	.98
Softening Point	Approx. 300°F (150°C)
Operating Temperature	325°F(162°C) to 385°F(200°C)
FDA Status	21CFR175.105 Adhesives
Shelf Life	Indefinite if kept dry and clean

Handling and Storage:

Use of general ventilation recommended. Keep container closed after opening to avoid contamination. There are no health hazards in solid form; however once melted, adhesive can cause severe burns. If molten material comes in contact with skin, flush area with cool water and obtain medical attention. For additional information or the Material Safety Data Sheet call tollfree 888/554-8448.

To the best of our knowledge the above information is accurate, but it should not be construed as a warranty. All implied warranties are expressly disclaimed. It is the purchaser's responsibility to determine this accuracy, and the suitability, if any, of our products in their applications.

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SPECIALTY ADHESIVE MANUFACTURING SINCE 1976